



# Point of Use Ionizing Blower

## MODELS 6422e/6422e-AC

The ION Systems Point of Use Ionizing Blower Model 6422e is the most efficient small blower of its kind for controlling static discharge in hard-to-reach areas. In the tight confines of process tools, ionization must be easy, cost-effective, but carry the same level of sophistication found in larger ionizers. The Model 6422e meets the challenge of cost and features that your process demands by delivering worry-free ionization.

The Model 6422e incorporates our patented IsoStat technology, making it the most reliable blower of its kind. IsoStat technology is the only technology that can provide the guarantee of self-regulated balance.

The Model 6422e-AC incorporates our patented Auto-Clean system that cleans the emitter points each time the unit powers down. Automated cleaning reduces maintenance time, extends emitter point life and assures balanced performance.

### Features and Benefits

- Patented IsoStat<sup>®</sup> technology
- Smallest form factor available in steady-state DC ion emission blowers
- 24 VDC or 24 VAC input
- Facility Monitoring System (FMS) interface
- Operational failure alarm
- U-bracket mounting
- Auto-Clean System
- Self-balanced; no calibration needed
- Innovative design offers fast discharge times in confined (point of use) areas
- Can connect directly to your process equipment's power source or to your wall power
- Faster response to ionization failure with notification through tool or facility monitoring system
- Provides visual notification of any operational failures
- Flush or angled mounting means the blower will reach constrained spaces
- Reduced maintenance time, longer emitter point life, and assured balanced performance

# Specifications

<b>Input Voltage</b>	24 VDC ( $\pm 10\%$ ), 6W max. or 24 VAC ( $\pm 10\%$ ), 50-60 Hz, 6W max.
<b>Output Voltage</b>	5-6 kV at emitter points
<b>Indicators</b>	Green power LED and red alarm LED
<b>Ion Emission</b>	Steady-state DC
<b>Emitter Points</b>	Tungsten wire; internally shielded
<b>Airflow</b>	23 CFM, typical
<b>Discharge</b>	$\pm 1000$ -100V, <4 sec @ 1 foot <sup>1</sup> with either 24 VAC or 24 VDC
<b>Balance</b>	$\pm 20$ V at 1 foot away
<b>Ozone</b>	<0.004 ppm, typical (24-hour accumulation)
<b>Mounting</b>	U-bracket, factory installed
<b>Operating Temp</b>	50-95°F (10-35°C)
<b>Humidity</b>	20-60% RH, non-condensing
<b>Dimensions</b>	With bracket: 4.95H x 4.10W x 2.48D in. (125H x 104W x 63D mm); without bracket: 4.36H x 3.26W x 2.48D in. (111H x 83W x 63D mm)
<b>Weight</b>	With bracket 12.7 oz (357g); without bracket 11.2 oz (314g)
<b>Warranty</b>	Two year warranty
<b>Certifications</b>	RoHS Compliant  
<b>Transformer 14-1320</b>	
<b>Input Voltage</b>	120 VAC $\pm 10\%$ , 50-60 Hz
<b>Output</b>	24 VAC, 60 Hz @ 450 mA, $\pm 5\%$
<b>Dimensions</b>	2.4H x 2.2W x 1.6D in. (61 x 56 x 41 mm)
<b>Certifications</b>	RoHS Compliant 
<b>Transformer 14-1330</b>	
<b>Input Voltage</b>	230 VAC $\pm 10\%$ , 50 Hz
<b>Output</b>	24 VAC @ 750 mA, $\pm 5\%$
<b>Dimensions</b>	2.8H x 2.5W x 1.9D in. (71H x 64W x 48D mm)
<b>Certifications</b>	RoHS Compliant 
<b>AC Adapter 14-1322</b>	
<b>Input Voltage</b>	120-240 VAC $\pm 10\%$ , 50/60 Hz
<b>Output</b>	24 VDC @ 400 mA
<b>Dimensions</b>	1.4H x 2.1W x 3.4L in. (36H x 53W x 86L mm)
<b>Certifications</b>	RoHS Compliant  

<sup>1</sup> Tested in accordance with ANSI/ESD STM3.1-2006.

## Enhanced Capabilities

An alarm LED on the front of the blower indicates a high voltage circuitry failure and a five-pin facility monitoring system (FMS) interface is accessible on the rear of the blower. The FMS interface provides a 4-20 mA current loop and relay output connection. Together with the 24 VDC input connection, the FMS output is situated on a convenient terminal block, designed for easy integration with your process equipment.



## Power Options

The Model 6422e blower may be powered by 24 VAC or 24 VDC, from power supplies or directly from process equipment to fit your application. For 100-120 VAC input power, use #14-1320, for 230 VAC use #14-1330, and for applications where DC input power is preferred, use #14-1322 (performance may be reduced with DC power).

## Auto-Clean System

The Auto-Clean System<sup>1</sup> features a brush mechanism that sweeps the emitter points when the blower is turned off and on. During operation of the fan, the brush automatically retracts to reduce wear. ION Systems recommends activating the Auto-Clean System at least once a week. Cleaning schedules will vary depending on environmental conditions.

ION Systems patented Auto-Clean System significantly reduces the need for manual cleaning

## Ordering Information

<b>91-6422e</b>	Ionizing blower with alarm indicator light and FMS
<b>91-6422e-AC</b>	Ionizing blower with Auto-Clean
<b>14-1320</b>	24 VAC 450 mA transformer
<b>14-1330</b>	24 VAC 750 mA transformer
<b>14-1322</b>	24 VDC 500 mA AC-DC adapter



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